The industrial engineer is a broadly trained integration engineer, concerned with enabling complex systems to function effectively. Managing the inventory of a production facility, for example, involves issues of production and stocking policy, manufacturing equipment, human resources, customer demand, and supplier relationships. The industrial engineer must understand the interaction of the components of a system, and coordinate the flow of materials and information to effectively manage the operation. The industrial engineer plays an important role in defining information needs and developing strategies for decision-making based on incomplete knowledge. However, the skills of the industrial engineer have much greater application than in traditional production environments. In a growing service sector of the economy including healthcare delivery, public safety, air transportation, and banking, for example, issues of resource management, scheduling, quality of service, and systems design are important.

Traditionally, the manufacturing engineer was responsible for developing the process capability to realize the output of design engineering. Today the boundary between design and manufacturing engineering is becoming blurred; both groups work together in teams to assure the soundness of design and production capability. The manufacturing engineer must have an understanding of the design process, but the manufacturing engineer’s special expertise is the knowledge of the production process.

Today’s production is computer-based and provides flexibility through computer control. The manufacturing engineer is responsible for designing and implementing the cells and production lines which become the basic units of manufacturing. Increasingly, such production units are becoming parts of an integrated factory system, not simply islands of automation. The manufacturing engineer must understand the multi-layered control architecture of the integrated factory, and the computer-based technologies which enable it.

The Department maintains laboratories in systems simulation, computer-aided manufacturing, human systems, and concurrent engineering design.

AGUWA, CELESTINE C.: Ph.D., University of Pittsburgh; M.S., University of Massachusetts; B.Arch., University of Nigeria; Associate Professor (Research)

CHELST, KENNETH R.: Ph.D., Massachusetts Institute of Technology; M.S., New York University School of Engineering and Sciences; B.A., Yeshiva University; Professor

CHINNAM, RATNA BABU: Ph.D., M.S., Texas Tech University; B.S., Manipal Institute of Technology; Professor

DALKIRAN, EVRIM: Ph.D., Virginia Polytechnic Institute & State University; M.S., B.S., Bogazici University; Associate Professor

ELLIS, R. DARIN: Ph.D., M.S., G.M.I., B.S.I.E., Pennsylvania State University; Professor

KIM, KYOUNG-YUN: Ph.D., University of Pittsburgh; M.S., B.S., Chonbuk National University; Professor

LIU, YANHANG: Ph.D., University of Wisconsin; M.S., University of Arkansas; B.S., Huazhong University of Science and Technology; Assistant Professor

MEJABI, OLUGBENGA: Ph.D., Lehigh University; M.Sc., University of Manchester Institute of Science and Technology; B.Eng. Ahmadu Bello University; Associate Professor

MONPLAISIR, LESLIE: Ph.D., University of Missouri-Rolla; M.S., University of Birmingham; Professor and Chair

MURAT, ALPER: Ph.D., McGill University; M.S., B.S., Bogazici University; Associate Professor

PICHETTE, DEAN: M.S., Wayne State University; Senior Lecturer

RICKLI, JEREMY: Ph.D., Virginia Tech; M.S., B.S., Michigan Technological University; Assistant Professor

SINGH, NANUA: Ph.D., M.E., B.E., University of Rajasthan; Professor Emeritus

TREWN, JAYANT SINGH: Ph.D., M.B.A., Wayne State University; B.E., Madras University; Lecturer

VENKATACHALAM, SARAVANAN: Ph.D., M.S., Texas A&M University; B.E., PSG College of Technology; Assistant Professor

WITUS, GARY: Ph.D., Wayne State University; M.S., B.S., University of Michigan; Associate Professor (Research)

YANG, KAI: Ph.D., M.S., University of Michigan; B.S., China Petroleum University; Professor

YANG, QINGYU: Ph.D., M.S., University of Iowa; B.S. University of Science and Technology of China; Associate Professor

YILDIRIM, MURAT: Ph.D., M.S., B.S., Georgia Institute of Technology; Assistant Professor

- Industrial Engineering (B.S.) (http://bulletins.wayne.edu/undergraduate/college-engineering/industrial-systems-engineering/industrial-engineering-bs)

IE 1560 Operations Research: Deterministic Mathematical Models Cr. 2
Introduction to mathematics of decision making in industry and government. Offered Every Term.
Restriction(s): Enrollment is limited to Undergraduate level students.

IE 3120 Work Design Cr. 3
Role of the human as an element of the work environment. Traditional issues of work standards, productivity analysis and occupational safety are introduced. Examination of functional and organizational role of the worker; impact of emerging computer-based technologies on work design and implementation strategies is discussed. Offered Fall.
Prerequisite: BE 2100 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 3450 Manufacturing Processes I Cr. 3
A study of the field of manufacturing processes from a mechanical engineering design standpoint. Topics include: processing of metals, polymers and ceramics, and computer-aided manufacturing. Offered Fall, Winter.
Prerequisites: BE 1500 with a minimum grade of C- and ME 2420 with a minimum grade of C- and BE 1300 with a minimum grade of C- and BE 1310 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
Course Material Fees: $25
Equivalent: ME 3450
IE 3460 Manufacturing Processes Lab Cr. 1
Laboratory to accompany IE 3450. Offered Fall.
Restriction(s): Enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4120 Introduction to Human Factors Engineering Cr. 4
Current practice perspective on human capabilities and limitations as a component in engineering systems. Analysis and design of human-centered systems, with emphasis on applications. Offered Winter.
Prerequisite: BE 2100 with a minimum grade of C-
Restriction(s): Enrollment limited to Undergraduate level students; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4250 Engineering Data Analysis Cr. 3
Advanced concepts for the analysis of variability in engineering problems, multivariate distributions, hypothesis testing, non-parametric statistics, point and interval estimation, fitting straight lines, goodness of fit tests, contingency tables and introduction to the analysis of variance. Offered Winter.
Prerequisite: BE 3220 with a minimum grade of C- or BE 2100 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4260 Principles of Quality Control Cr. 3
Statistical quality control including process capability, control charts, and acceptance sampling procedures. Procedures for measurement of dimensional tolerance are introduced. Computer-based data collection and analysis. Offered Yearly.
Prerequisite: BE 2100 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4560 Operations Research Cr. 3
An introduction to the philosophy of operations research. Formulation of linear programming models and their solution. Duality and sensitivity analysis. The transportation model. Introduction to probabilistic modeling and applications of queueing models. Offered Fall.
Prerequisite: BE 2100 with a minimum grade of C- and MAT 2150 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4310 Production Control Cr. 3
Satisfies General Education Requirement: Writing Intensive Competency
The design of production planning and control systems. Materials management, forecasting, planning, scheduling of production systems, the planning and scheduling for large scale projects and introduction to the design of computerized materials management systems. Applications of operations research models to production control problems. Offered Winter.
Prerequisite: IE 4560 with a minimum grade of C- and ENG 3050 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4330 Facilities Design Cr. 3
Design of manufacturing, warehouse and material handling facilities. Use of analytic and computer-aided methods in the facilities design process. Offered Winter.
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4355 Product Engineering Cr. 3
Current principles and processes of product engineering. Use of integrated product engineering processes and methods. Offered Winter.
Prerequisite: BE 2100 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering.
IE 4420 Systems Simulation Cr. 3
Systems modeling and discrete event simulation. Methodology applied to analysis and design of a broad range of systems including both production and service systems. Computer assignments and a term project are required. Offered Yearly.
Prerequisites: BE 1200 with a minimum grade of C- and BE 2100 with a minimum grade of C- and BE 2550 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4560 Operations Research Cr. 3
An introduction to the philosophy of operations research. Formulation of linear programming models and their solution. Duality and sensitivity analysis. The transportation model. Introduction to probabilistic modeling and applications of queueing models. Offered Fall.
Prerequisite: BE 2100 with a minimum grade of C- and MAT 2150 with a minimum grade of C-
Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4700 Leadership in Manufacturing Cr. 3
Leadership of individuals and teams in a unionized manufacturing environment. Technical elective for Production Leadership Management Program (PMPL) students. Offered Fall.
Restriction(s): Enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.
IE 4710 Labor Relations in Manufacturing Cr. 3
Knowledge and skills in administering labor agreements. Technical elective for Production Leadership Management Program (PMLP) students. Offered Winter.

Restriction(s): Enrollment is limited to Undergraduate level students; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.

IE 4800 Engineering Design I: Project Management Cr. 2
Project selection, team building, and methodological preparation required for Engineering Design Project II. Offered Yearly.

Prerequisites: 2 of IE 4420 with a minimum grade of C-, IE 4330 with a minimum grade of C-, IE 4560 with a minimum grade of C- and IE 3120 with a minimum grade of C- and IE 4250 with a minimum grade of C- and IE 4850 with a minimum grade of C-

Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.

IE 4850 Engineering Economy Cr. 3

Prerequisite: BE 2100 with a minimum grade of C-

Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.

IE 4880 Engineering Design II Cr. 2
Intensive design experience defined and executed by the student. Requires synthesis and application of skills and knowledge gained in the program. Offered Winter.

Prerequisites: May be taken concurrently: IE 4260 with a minimum grade of C- and May be taken concurrently: IE 4310 with a minimum grade of C- and May be taken concurrently: IE 4330 with a minimum grade of C- and May be taken concurrently IE 4420 with a minimum grade of C- and May be taken concurrently: IE 4560 with a minimum grade of C- and IE 4800 with a minimum grade of C-

Restriction(s): Enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.

IE 4990 Directed Study Cr. 1-6
Supervised study and instruction in a field selected by the student. Offered Intermittently.

Restriction(s): Enrollment limited to students in the College of Engineering; enrollment limited to students in the following programs: BS in Biomedical Engineering, BS in Chemical Engineering, BS in Civil Engineering, BS in Electrical Engineering, BS in Industrial Engineering, BS in Mechanical Engineering.

IE 5780 Products Liability Introduction for Engineers Cr. 1
Application of engineering practice to minimize products liability exposure. Stages of a products liability lawsuit; how engineers may be involved at different stages of the process. Offered Yearly.

Restriction(s): Enrollment limited to students with a class of Applicant Masters, Candidate Masters or Senior; enrollment limited to students in the College of Engineering.

Equivalent: ME 5780

IE 5995 Special Topics in Industrial Engineering Cr. 1-4
Special subject matter in industrial engineering. Topics to be announced in Schedule of Classes. Offered Intermittently.

IE 6000 Digital Automation Cr. 3
Fundamentals of digital control and logic; integration and automation solution technologies (barcode systems, vision systems, etc.); data acquisition. Offered Fall, Spring/Summer.

IE 6005 Automotive Engineering Statistics Cr. 3
Introduction to probability and statistics for engineering students: analysis of random component in problems, understanding probability and statistics, opportunities for application, analysis of data using statistical software. Offered for graduate credit only. Offered Winter.

Restriction(s): Enrollment is limited to Graduate level students; enrollment limited to students in the College of Engineering.

IE 6180 Biomedical Instrumentation Cr. 4
Engineering principles of physiological measurements, signal conditioning equipment, amplifiers, recorders and transducers. Recent advances in instrumentation. Offered Winter.

Prerequisites: BME 5020 with a minimum grade of C and ECE 3300 with a minimum grade of C or BME 5010 with a minimum grade of C or BMS 6550 with a minimum grade of C

Equivalent: BME 6480, ECE 6180, ME 6180

IE 6210 Applied Engineering Statistics Cr. 3
An applied statistics course for students in engineering that will build upon introductory statistical knowledge. Students will learn to identify the phenomena they would like to study, design, and run experiments; collect data and analyze it by applying statistical tools such as multiple regression, ANOVA, and non-parametric statistical tools; and report on the statistical results and their implication to engineering phenomena. No credit for AGRADE undergraduates after taking IE 4250. Offered Fall, Winter.

IE 6220 Value Engineering Cr. 3
Resource management; systematic approach to solving problems and making decisions; forcing latent capabilities to be applied to challenging assumptions; application of unbiased logic techniques to produce superior results. Offered Spring/Summer.

IE 6240 Quality Management Systems Cr. 4
Design of quality management systems. Topics include: QFD, quality planning, business operating systems, TQM, standards, and auditing. Quality management tools such as PDCA and root cause analysis. Offered Winter.

Prerequisite: BE 2100 with a minimum grade of C-

IE 6270 Engineering Experimental Design Cr. 4
The design of engineering experiments for manufacturing process analysis, human factors experimentation, societal systems analysis and life testing; basic experimental design models, blocking, factorial experiments, nested designs, covariance analysis, response surface analysis, estimation of effects. Offered Fall.

Prerequisite: IE 6210 with a minimum grade of C-
IE 6275 Reliability Estimation Cr. 3
The course is designed for graduate students specializing in quality engineering. These individuals play a significant role in designing and developing new products and manufacturing systems and processes. Topics include: reliability measures, failure distributions, reliability block diagrams, reliability estimation using exponential and Weibull distributions, sequential life testing, test planning, and Bayesian reliability. Offered Fall.
Prerequisite: IE 4250 with a minimum grade of C- or IE 6210 with a minimum grade of C

IE 6310 Lean Operations and Manufacturing Cr. 3
Fundamental theories and concepts in lean manufacturing, six-sigma, mistake proofing, problem solving, process management. Students develop competency in identifying causes and sources of waste in manufacturing, industrial, and business operations. Offered Fall, Winter.
Prerequisite: IE 4250 with a minimum grade of C- or IE 6210 with a minimum grade of C

IE 6315 Production and Service Systems Cr. 3
Fundamental theories and concepts in the design and operation of production systems for manufacturing and service organizations. Topics may include: Inventory Management, Production Planning (MRP, JIT, ERP), Factory Physics, Production Control, Introduction to Supply Chain Management Offered Winter.
Prerequisite: IE 6210 with a minimum grade of C and IE 6560 with a minimum grade of C

IE 6405 Integrated Product Development Cr. 3
Product development process: product architectures, concurrent engineering. Integration of marketing, design, and manufacturing functions for product development. How such processes are designed to account for various manufacturing and other business constraints to ensure that customer needs are met. Offered Fall.
Restriction(s): Enrollment limited to students in the College of Engineering.
Equivalent: AET 5600, EVE 5600

IE 6420 Computer Aided Manufacturing and Lab Cr. 3
Develops students into competent engineers capable of managing the process of product and service realization. Provides an understanding of product, service and workflow realization process from conception through market research and validation, to product/service design and production, and then distribution. Topics covered include business context, innovation and entrepreneurship, process planning, computer-aided manufacturing (CAM), integration of manufacturing equipment and material handling systems, manufacturing execution systems, manufacturing planning and control, and logistics and distribution. Offered Winter.

IE 6425 Product Lifecycle Management and Sustainable Design Cr. 3
The aim of this class is to familiarize the current principles, practices, and applications of Product Lifecycle Management (PLM). The sustainable design of products and processes, as well as the early consideration of constraints and factors, are important in the successful development of competitive products. PLM is an integrated, information driven approach to all aspects of a products life from its design inception, through its manufacture, deployment and maintenance, culminating in its removal from service and final disposal. PLM technology plays a critical role in most modern industries including aerospace, automobile, and medical. Effective integration of PLM technologies into the product development process can put the industry at a competitive advantage to deliver innovative products. Offered Winter.

IE 6430 Computer Simulation Methods Cr. 2
The application of discrete, continuous and combined simulation methods to the solution of a variety of production and service systems problems. Computer simulation and a term project involving an application are required. Offered Fall, Winter.
Prerequisite: IE 6310 (may be taken concurrently) with a minimum grade of C

IE 6435 Fundamentals of Sustainable Manufacturing Cr. 3
Sustainable manufacturing, as defined by the U.S.A. Department of Commerce, is "the creation of manufactured products that use processes that minimize negative environmental impacts, conserve energy and natural resources, are safe for employees, communities, and consumers and are economically sound." This course is designed to introduce the fundamental concepts of sustainable manufacturing. While the focus will be on sustainable manufacturing, topics will also include connections of sustainable design, environmental sciences, and the social sciences with sustainable manufacturing. Offered Every Other Fall.
Prerequisites: IE 3120 with a minimum grade of C- and IE 4850 with a minimum grade of C-

IE 6442 Facilities Design and Materials Flow Cr. 2
Plant location theory, analysis of models of plant location. Models for determining plant size and time phasing. Design of manufacturing warehouse and material handling facilities. Use of analytical and computer-aided methods in the facilities design process. Offered Winter.

IE 6470 Stochastic System Modeling: Queuing and Simulation Cr. 2
Description of queuing systems; analytical solutions; discrete events systems; modeling framework and object models; terminating and non-terminating systems; statistical analysis; case studies. Offered Yearly.

IE 6490 Introduction to Systems Engineering in Design Cr. 3
Provides an introduction to the engineering and analysis of human-made systems with an emphasis on the process of bringing systems into being. Includes an introduction to systems sciences and engineering and will follow the engineering process from conceptual systems design through concept selection, concept validation, life-cycle acquisition, life-cycle costing, software development, system architecture, and risk management. Addresses system engineering program evaluation including: evaluation requirements, evaluation of the system engineering organization, and program reporting, feedback, and control. Offered Fall.
Restriction(s): Enrollment limited to students in the College of Engineering.

IE 6510 Information Systems for the Manufacturing Enterprise Cr. 2
Methods for information flow modeling. Information needs of global manufacturer: design, testing, manufacture, and delivery. Partnership relation to suppliers via information. Offered Fall.

IE 6520 Negotiating in an IE Environment Cr. 3
Analytic and interpersonal skills needed to negotiate effectively. Students integrate the analytic and interpersonal skills necessary to be an effective negotiator in a rapidly-changing technical environment. Offered for graduate credit only. Offered Every Other Winter.
Restriction(s): Enrollment is limited to Graduate level students.

IE 6560 Deterministic Optimization Cr. 3
The primary goals are to develop the ability to formulate fairly complex optimization problems, provide an appreciation of the main classes of problems that are practically solvable, describe the available solution methods, and build an understanding of the qualitative properties of the solutions they provide. The class participant will develop skills in recognizing and formulating deterministic optimization models and gain an appreciation for the role of sensitivity analysis in analyzing a problem. Covers methods for quantifying the impact of specific constraints on the overall performance of the system. Application areas include production scheduling, product mix planning, manpower planning, routing and scheduling, financial planning, and prototype builds. Offered Fall, Winter.
IE 6580 Engineering Financial Practice Cr. 3
Combines the central concepts of engineering financial and engineering managerial economics. Demonstrates, from an engineering financial perspective, how engineering decisions can impact the economic goals of the company. Offered Every Other Winter.
Restriction(s): Enrollment is limited to Graduate level students.

IE 6590 Engineering Leadership: Strategic Communications Cr. 3
Leaders in an engineering work environment face unique team and organizational communication challenges. Strong and precise communication is key to effective leadership and organizational efficiency. Participants in this course will engage in the practical and theoretical aspects of verbal and nonverbal communications in leadership and in the workplace. Offered Every Other Winter.
Restriction(s): Enrollment is limited to Graduate level students.

IE 6610 Introduction to Six Sigma Cr. 4
For the working engineer who requires exposure to basic concepts of 6-Sigma and its work applications. Offered Winter, Spring/Summer.

IE 6720 Engineering Risk and Decision Analysis Cr. 3
Structure, modeling and analysis of technical management decisions with emphasis on multiple objectives and trade-offs, and significant uncertainty. Explores barriers to rational decision making. Offered Spring/Summer.
Prerequisite: IE 6210 with a minimum grade of C
Restriction(s): Enrollment is limited to Graduate level students.

IE 6840 Project Management Cr. 3
Provides an appreciation for the role and importance that project management has in delivering complex engineering projects on time, within budget, within performance specifications, and satisfying the customer. Reviews the fundamental content of the nine knowledge areas and five process groups included in the PMI's Project Management Body of Knowledge and how they apply to the general stages of a product development project with a look at some basic techniques and tools. Offered Winter.

IE 6850 Manufacturing Strategies Cr. 3
Manufacturing strategy is one aspect of a company's business strategy that also includes marketing, finance, and research and development. Each strategy development must coexist to achieve the company's goal, meet customer demands, and stay competitive. The objective of this course is to introduce and discusses key components of manufacturing strategy and how this fits within an overall business strategy. Offered Intermittently.

IE 6991 Industrial Internship Cr. 1-3
Offered Fall, Winter.
Repeatable for 99 Credits